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Operator: AMEREN ILLINOIS COMPANY	Operator ID#: 32513
Inspection Date(s): 12/1/2015, 12/2/2015, 12/3/2015, 12/4/2015	Man Days: 4
Inspection Unit: Belleville/E. St. Louis	
Location of Audit: Belleville/O'Fallon	
Exit Meeting Contact: Chuck Tebbe	
Inspection Type: Design Testing and Construction	
Pipeline Safety Representative(s): Valerie Schwing	
Company Representative to Receive Report: Michael Fuller	
Company Representative's Email Address: mfuller2@ameren.com	

CONSTRUCTION INFORMATION			
Location of Construction:		Construction Perform	med By:
The new St. Elizabeth's Hospital in O'Fallo	n.	Ameren Illinois	
Contractor Foreman:		•	
Operator Inspector:			
	Person(s) On J	ob Site	
Cory Duncan	Nate Shos	ky	Tommy Lee
Mark Kistner	Jim Tylka	a	

Description of Construction:

Ameren Illinois crew retired approximately 200 feet of 4 inch PE main and installed approximately 200 feet of 4 inch PE main at a lower depth. Directional boring was utilized. The main was retired and a new section was installed at a lower to a depth of 6 feet. This was done due to the construction of the new St. Elizabeth's Hospital in O'Fallon.

MAIN INSTALLATION		Status
[192.55]	Steel	No
[192.59]	PE	Yes
[192.59]	Other	No
[192.5]	Class location :	Class 2
[192.619,192.621,192.623]	MAOP	60 PSI
[192.63]	Pipe Size :	4 inches

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[192.55,192.59]	Specification:	ASTM 2513
[192.55,192.59]	Manufacturer :	DriscoPlex
[192.55,192.59]	Pipe Grade :	2406
[192.55,192.59]	Wall Thickness :	DR 11
[192.63(a)(2)]	Are pipe, valves, and fittings properly marked for identification?	Satisfactory
[192.227]	Date of Welder qualification:	Not Applicable
General Comment: Metallic pipe was not installed or exposed.		
[192.227]	Welder's Name:	Not Applicable
General Comment:		
Metallic pipe was not installed or exposed.		
[192.225,192.275,192.277,192.279,192.283]	Is pipe joined in accordance with approved written procedures?	Satisfactory
General Comment:		
Staff observed the joiner making electrofusions and butt crew squeeze off of the 4 inch main in accordance to the	fusions in accordance to the operator's POLY 2.05 and 2.04 procedures. Staff of POLY 2.02 procedures.	oserved the Ameren
[192.285]	Date of Plastic Joining Qualification :	March 11, 2015
[192.285]	Joiner's name:	Cory Duncan
[192.455]	Is buried metallic pipe coated?	Not Applicable
General Comment:		
Metallic pipe was not installed or exposed.		
[192.461]	Does coating meet 192.461?	Not Applicable
General Comment:		
Metallic pipe was not installed or exposed.		
[192.455(a)(1)]	Is cathodic protection being provided?	Not Applicable
General Comment:		
Metallic pipe was not installed or exposed.		
[192.455(a)(1)]	Is cathodic protection being provided? By Anodes:	No
General Comment:		
Metallic pipe was not installed or exposed.		
[192.455(a)(1)]	Is cathodic protection being provided? By Rectifier:	No
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Metallic pipe was not installed or exposed.		

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[192.461(c)]	Is coating inspected just prior to being installed in the ditch?	Not Applicable
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Metallic pipe was not installed or exposed		
[192.467]	Are pipelines electrically isolated from other underground metallic structures?	Not Applicable
General Comment:	·	
Metallic pipe was not installed or exposed		
[192.479]	Are above ground facilities cleaned and coated or jacketed as needed?	Not Applicable
General Comment:	·	
Metallic pipe was not installed or exposed		
[192.303]	Are comprehensive written construction specifications available and adhered to?	Satisfactory
General Comment:		
Staff reviewed the construction procedure	s for the project.	
[192.305]	Are inspections performed by the operator to check adherence to the construction specifications?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Staff reviewed the construction procedure	s for the project and the MAIN 3.12 procedures.	
[192.307]	Is material being visually inspected at the site of installation to ensure against damage that could impair its serviceability?	Satisfactory
General Comment:	·	
Staff observed the pipe being visually insp	pected.	
[192.319]	Is ditch back-filled to provide firm support and prevent damage to pipe or coating?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Staff observed the back fill and support wi coating.	th the use of soil was examined by the gas personnel to be free of debris materials that could d	amage the pipe or its
[192.321(c)]	Is plastic pipe installed as to minimize shear and tensile forces?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Staff observed the Ameren personnel insta	all the gas main in accordance to the operator's MAIN 1 procedures to minimize shear forces.	
[192.321(e)]	Does plastic pipe have means of locating while underground?	Satisfactory
General Comment:	·	
Staff observed the Ameren crew install a c	coated tracer wire in accordance to the operator's POLY 1 procedures.	
[192.325]	Are required clearances from underground structures being	Satisfactory
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	maintained?	
General Comment:		
Staff observed the main installed at dep	oth of 6 feet with the use of a boring machine.	
[192.327]	Is required cover being obtained appropriate to type of pipeline and location?	Satisfactory
General Comment:		
Staff observed the main installed at dep	oth of 6 feet with the use of a boring machine.	
[192.503]	Are general testing requirements being met?	Not Applicable
General Comment:		
Pressure testing did not take place whil	e Staff was on site.	
[192.517]	Are records being made of strength and leak tests?	Not Applicable
General Comment:		
Pressure testing did not take place whil	e Staff was on site.	
[192.807]	Were covered employees Operator Qualification records reviewed to ensure qualification?	Satisfactory
General Comment:		
Staff reviewed the qualifications of the j	oiner/ journeyman Cory Duncan to ensure the span of control limitations were followed and non-qu	ualified personnel were
[192.805(c)]	Were non-qualified personnel being directed and observed by a qualified individual?	Satisfactory
General Comment:		
Staff reviewed the qualifications of the j being directed.	oiner/ journeyman Cory Duncan to ensure the span of control limitations were followed and non-qu	ualified personnel were
[192.805(c)]	Were span of control limitations being followed?	Satisfactory
General Comment:		
Staff reviewed the qualifications of the j being directed.	oiner/ journeyman Cory Duncan to ensure the span of control limitations were followed and non-qu	ualified personnel were
Was a Protocol 9 (Form 15) Co	mpleted?	No
[192.614]	Were One Call Notifications performed as required?	Satisfactory
General Comment:		
Staff reviewed the dig ticket number X0 accordance to the dig ticket.	03240447 with a dig start date of 11/24/15 09:45 and expiration date of 12/17/15 23:59. Staff obse	erved markings in
[192.614]	Dig Ticket #	X003240447
[192.751]	Are adequate steps taken to minimize the potential for	Satisfactory
[]	accidental ignition?	

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Staff observed an EFV installed in accordance with the operator's SERV 2.02 procedures.			
	Was each repair made by welding to a transmission line made in accordance with 192.713, 192.715, and 192.717 and examined in accordance with 192.241?	Not Applicable	
General Comment:			
A transmission pipeline was not exposed or installed.			

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